

Work Order ID 125502

125502

Page 1

Thursday, October 09, 2014 2:01:33 PM

Item ID: D350-636-217

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Deluxe Skidtube LH with Run-on Landing Wearplates, DART (Apical) Tri-Bag/Air Cruiser Float Compatibl

Start Date: 10/9/2014 Start Qty: 1.00 *1*

Cust Item ID:

Required Date: 10/9/2014 Req'd Qty: 1.00 *1*

Customer:

Reference:

Approvals: Process Plan: nu Date: 14-10-9 Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D350-636	J								

170 0.00 DAS 41 9-89

170

HandFinish

Memo

Hand Finishing

D350-636-217 x 1 B114295 WAS PULLED FROM STOCK FOR SOME TESTING

CLEAN COMPLETELY AND DO TOUCH UPS IF NECESSARY

ENSURE ORIGINAL PICK KIT STAYS WITH SKIDTUBE

180 QC5- Inspect part completeness to step on W/O 0.00

180

QC

Memo

Quality Control

DAS 38 9-89

① 14-12-15 PD

15-01-32

DART		1270 ABERDEEN ST HAWKESBURY ON CANADA K6A 1K7 TEL: 416-632-5200 www.dartaircraft.com	
PATENT	US #5735484 / CA #2222184 / EURO #0828655		
P/N	D350-636-217	CHG	CHG005
DESC	Skidtube LH	STC	SH99-7
LOT	B114295	STC	SR06646SE
MODEL	AS350/355	STC	
TC APPROVAL #09-08		MADE IN CANADA 02729-4	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Large Fab ☐	Composite ☐	Supplier ☐																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Work Order ID 125502***125502***

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Thursday, October 09, 2014 2:01:34 PM

Item ID: D350-636-217**Accept*****N900040100*****Setup Start *NS1*****Revision ID:****Stop *NS2*****Item Name:** Deluxe Skidtube LH with Run-on Landing Wearplates, DART (Apical) Tri-Bag/Air
Cruiser Float Compatibl**Start Date:** 10/9/2014 **Start Qty:** 1.00 ***1*****Cust Item ID:****Required Date:** 10/9/2014 **Req'd Qty:** 1.00 ***1*****Customer:****Reference:****Approvals:** **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____**Run Start *NR1*****QC:** _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____**Stop *NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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100

Packaging

Memo

0.00

Packaging

ENSURE ORIGINAL PICK KIT STAYS

D350-636101

13126304

DAS
06
2-09

JAN 22 2015

200

QC21- Final Inspection - Work Order Release

0.00

200

QC

Memo

0.00

Quality Control

1115 1501-23

MF
15-1-20

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
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Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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Picklist Print

Thursday, October 09, 2014 2:01:33 PM

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Work Order ID: 125502

125502

Parent Item: D350-636-217

D350-636-217

Parent Item Name: Deluxe Skidtube LH with Run-on Landing Wearplates, DART (Apical) Tri-Bag/Air Cruiser Float Compatibl

Start Date: 10/9/2014

Required Date: 10/9/2014

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 10.10.04 new issue DD verf:EC
11.04.14 ecn11-553 DD verf:EC
AS PER ECN 12-542 DD verf:EC

IPP Rev:B

IPP Rev:C 112.04.16

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D350-636-217

Manufactured No

Each

1.0000

1

D350-636-217

Deluxe Skidtube LH with Run-on Landing Wearplates, DART (Apical) Tri-Bag/Air Cruiser Float
Compatibl

Location

Loc Qty

Loc Code

FG072

1

110757

1

1 x 114295

mf

14-10-9

ADDED D350-636-101

B126304

(missing from kit.)

DQA: _____ Date: _____



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